



SERVICE MANUAL SUPPLEMENT

GR2 TERM ISSUE

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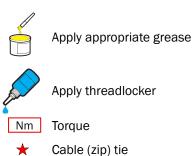
Always tighten hardware to the specified torque. Over-tightening hardware could deform or break the hardware or components. Under-tightening hardware could cause hardware or components to become loose. Either situation could damage the bicycle and result in injury to the rider.



Reapply threadlocker

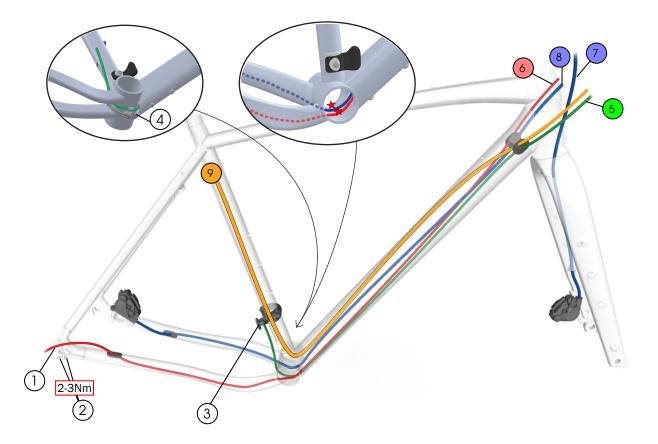
All reused-fasteners with pre-applied threadlocker must be cleaned with isopropyl alcohol and have new threadlocker applied before re-assembly. If threadlocker is not applied, the fasteners may loosen which could damage the bicycle and result in injury to the rider.

Legend



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Brake/shift routing — mechanical



- (1) Rear derailleur hanger W524188
- (2) Rear derailleur hanger bolts W524884
- (3) Front derailleur clamp
- (4) Cable guide -kit W575392
- 5 Front derailleur cable
- 6 Rear derailleur cable
- 7 Front brake hose
- 8 Rear brake hose
- 9 Dropper post cable

Cable routing order

Route all cables from the top of the down tube to the bottom bracket (except the front brake hose).

1. Dropper post — use a magnet to guide the cable down the down tube and through the upper hole in the bottom bracket shell.

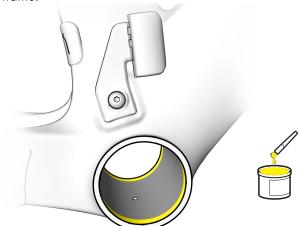


- 2. Rear derailleur cable
- 3. Rear brake hose
- 4. Front derailleur cable
- 5. Front brake hose

T47 bottom bracket

Install the bottom bracket

1. Apply grease to the threads on both sides of the frame.



2. Using your hands, thread the bottom bracket onto the frame.

NOTICE: Do not start tightening the bottom bracket with a tool. Dirt and other contaminants can damage the threading.

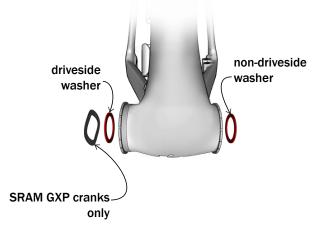
- 3. Use the proper tool to torque both sides to specification (see the <u>Tool and spline compatibility</u> table below).
- If necessary, add spacers before installing the cranks (see the <u>Spacers required</u> table at the top right).

Tool and spline compatibility

Spacers required

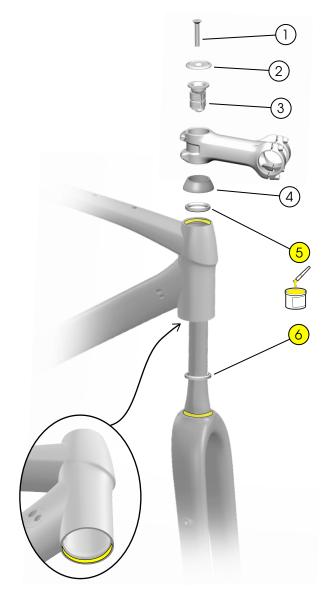
The table below contains bottom bracket/crank combinations that require spacers. Your bicycle may have other combinations that do not require spacers.

Crank			Spacers required		
		Bottom bracket	Drive side	Non-drive side	
Shimano		CeramicSpeed 24mm	0.5mm	0.5mm	
SRAM	DUB	SRAM DUB	2-3mm	—	
SRAIVI	GXP	Wheels MFG	1.0mm	—	



ТооІ		Pra	axis	Unior	Park Tool	Wheels Mfg	CeramicSpeed	
Model Part number		TP-2400 594148	TP-3028 594147	1671.T47 1043614	BBT-47 568922	BBTOOL-48-44 589307	_	
Bottom bracket manufacturer	Praxis	24mm	Х		Х			
		30mm		Х	X			
	Wheels MFG						X	
	SRAM DUB				X	Х		
	Chris King				X	Х		
	Ceramic- Speed	24mm			X	Х		X
		GXP						X

Fork and headset

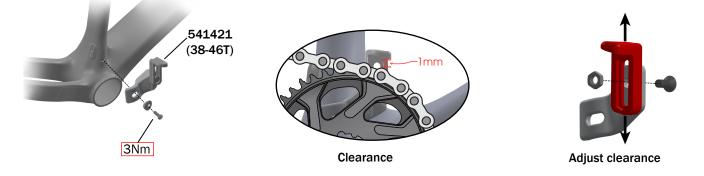


Top cap bolt
Compression plug cap
Compression plug
Compression plug
Bearing cover
Headset bearings - W531676
Headset bearings - W540243

Chainkeeper

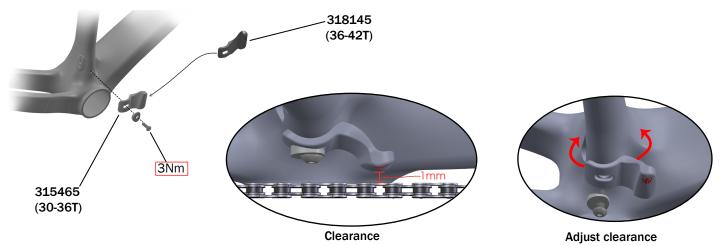
Adjust the 1x chainring chainkeeper

- 1. Shift to the lowest gear (largest rear cassette cog).
- 2. Loosen the screw on the back of the chainkeeper.
- 3. Move the loose piece up or down so there is 1mm of vertical clearance above the chain.
- 4. Tighten the screw on the back of the chainkeeper.



Adjust the 2x chainrings chainkeeper

- 1. Shift to the lowest gear (largest rear cassette cog) and inner chainring.
- 2. Loosen the screw holding the chainkeeper in place.
- 3. Rotate the chainkeeper around the seat tube so there is 1mm of horizontal clearance to the chain.
- 4. Tighten the screw to 3Nm.



Accessories

Mounting inserts

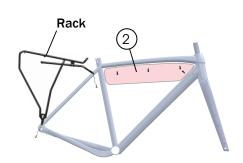
All mounting inserts are M5x0.8.

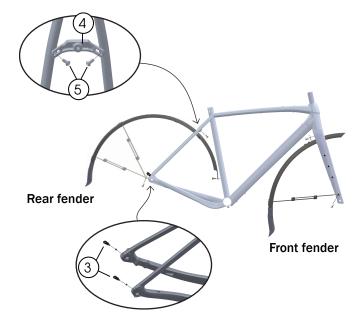


- (1) Bolts (M5x16mm) W438323
- 2 Frame bag
- (3) Fender mount bolts W331954
- (4) Fender mount bridge W575637
- (5) Bolts (M4x10mm) W330683

Rack, fenders, and frame bag

WARNING: Use only steel fasteners to attach racks, bags, and fenders. Do not use aluminum fasteners as they are not rated for these loads.





Specifications

	ALR
Rear hub OLD	142mm
Seat post OD	27.2mm
Seat post clamp ID	31.9mm
Upper fork steer tube OD	28.6mm
Head tube OD, top/bottom	45mm/55.5mm
BB type/width	T47/85.5mm
Brake rotor diameter min/max	140/160mm
Front derailleur clamp ID	31.8mm
Tire width max 700c (without fenders)	45mm (1.8")
Tire width max 650b (without fenders)	56mm (2.2")
Fender mount — rear	Yes
Fender mount — front	Yes
Rack mount	Yes
Dropper post compatibility	Yes

	Chainline		Max chainring teeth (T)			
	Chaimine	Small	Large	Single (1x)		
Shimano GRX	49.7mm	—	-	50T		
Shimano GRA	47mm	42T	52T	_		
Shimano	43.5mm	36T	50T	_		
SRAM	45mm	-	-	46T		
SRAM	45mm	37T	50T	_		
SRAM WIDE	47.5mm	-	-	48T		
SRAW WIDE	47.5mm	44T	50T	_		